



## Front Safety Belt Buckle (76.73.30)

### Removal



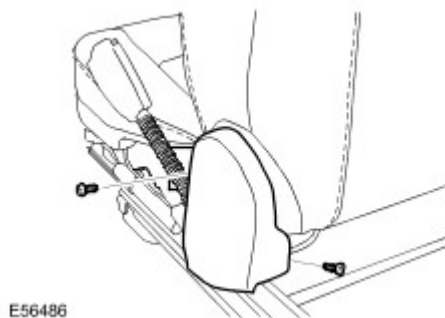
**WARNING:** It is imperative that before any work is undertaken on the SRS system, the appropriate information is read thoroughly.



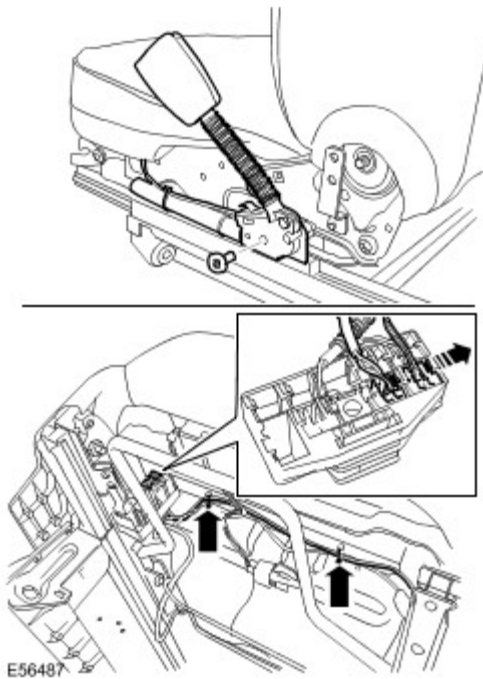
**WARNING:** Always disconnect both battery cables before beginning work on the SRS system. Disconnect the ground cable first. Never reverse connect the battery.

1. Disconnect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)
2. Make the SRS system safe. For additional information, refer to [Standard Workshop Practices](#) (Section 100-00)
3. Remove the front seat. For additional information, refer to [Front Seat \(78.10.44/99\)](#) (Section 501-10)
4. Remove the seat backrest hinge cover.

➤ Remove the 2 screws.



5. Remove the front safety belt buckle.
  - Remove the Torx bolt.
  - Disconnect the 2 electrical connectors.
  - Release the wiring harness.



## Installation

- 1 . Install the front safety belt buckle.
  - Tighten the Torx bolt to 40 Nm (30 lb.ft).
  - Connect the electrical connectors.
  - Attach the wiring harness.
- 2 . Install the seat backrest hinge cover.
  - Tighten the screws.
- 3 . Install the front seat. For additional information, refer to [Front Seat \(78.10.44/99\)](#) (Section 501-10)
- 4 . Connect the battery ground cable.